

	DESIG	KE	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	CHECK	(ED)	APPRØVED	DRAWING NO.	REV. A
	1		A	D2773 SHEET	1 OF 1
	DATE		/ /	TITLE	SCALE
	98.	06.22		427 FLOAT STEP ASSEMBLY	NTS
	Α		98.06.22	NEW ISSUE	*1

REFER TO STEP END DETAIL

\$0.297 THIS SIDE ONLY

-02773-1 MAKE FROM EXTRUSION D2622

82" (TYP)

\$0.297 THIS SIDE ONLY

0.685

-0.50

| INSTALL ALS7-1032-130 | OR AKS7-1032-130 | INSERTS AFTER FINISH | (2 PLACES)

PELEASED 98/4/30 DS

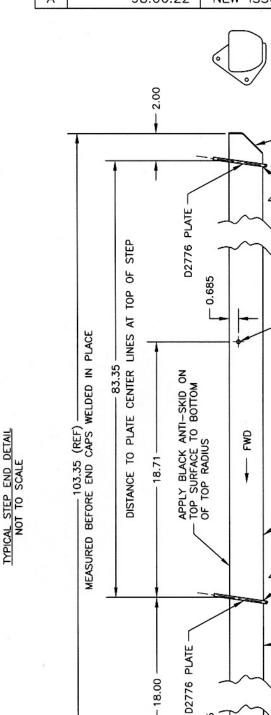
NOTE: ALL WELDS SHALL BE 100% VISUALLY INSPECTED BY A QUALIFIED INSPECTOR PER DART QSI 004

1.000

ROUND CORNER OF EXTRUSION TO MATCH BEND RADIUS OF END PLATE

D2734 END PLATE

45.0



TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED WELD PER DART QSI 004 UNLESS OTHERWISE NOTED FINISH: POWDER COAT ENTIRE ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3 BLACK ANTI—SKID PAINT PER DART QSI 005 4.4 D2773-041 LH STEP ASSEMBLY (SHOWN) D2773-042 RH STEP ASSEMBLY (OPPOSITE)